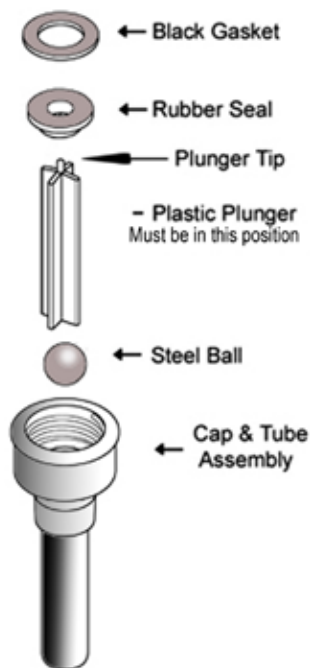


Thank you for purchasing our “Top-Fill” “No-Drip” Water Bottle. Our unique patented tube assembly contains a plunger and seal that allows water to be dispensed only when the steel ball is depressed. Due to the unique nature of our seal there may be occasion when small particles, sediment, or hard water build up could become lodged in the seal. This could cause the seal to remain open allowing water into the tube and will cause leaking. If you experience continual leaking you should disassemble your tube cap assembly, rinse the parts thoroughly and reassemble. Please see diagram for assembly steps. **Note:** Be sure to press the black gasket all the way down into the cap past the threads. This gasket holds all of the parts in place. Tap the cap on a table top to confirm that the parts are firmly in place. Screw cap to bottle securely, but not too tight. You do not have wrench it down too much. Just firmly tighten. Once cap is in place, you can easily fill bottle through the flip top lid. Test your bottle by depressing the ball several times. Water should dispense freely. Remember a small amount of water will be trapped in the tube after depressing the ball, so a bit of residual dripping will occur.

How to assemble valve

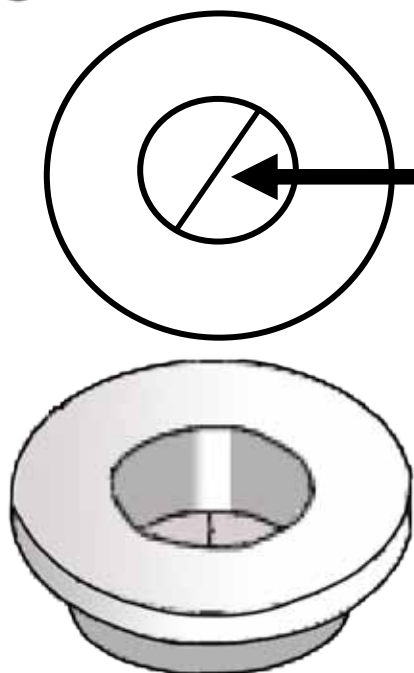


44 oz large capacity **Dog Bottle** with cage clamp assembly



32 oz Dog Bottle &
16 oz Dog Bottle
come with “Quick-Release”
cage attachment wire spring
with clips

Small Animal Bottle with “Quick-Release” cage attachment wire spring with clips



Check the seal for malfunction

Look closely at the slit in the rubber seal to make sure there is nothing stuck in the slit that would keep it from closing completely. You should not be able to see any light coming through the slit.

Gently pinch the sides of the seal to make the slit open. The slit should easily open and light should shine through. Run a stream of water through the open seal to help remove any debris. Release seal and slit will close up.

← **Rubber Seal**

REMEMBER

**DO NOT TIGHTEN
TOO TIGHT!**

Tightening too tight will cause the Rubber Seal to gap and water will leak through the slit opening.

Tighten just enough to keep the water from leaking from around the Cap.



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